

INDUSTRIAL
HEAT EXCHANGERS

TEMA



FOR ALMOST 40 YEARS
WE HAVE BEEN IMPROVING
OUR PRODUCTS TO GIVE
YOU THE CERTAINTY
**THAT YOU'VE MADE THE
BEST CHOICE.**

OUR STORY

Since 1988, we've been inspiring people to spare our planet's resources through effective heat exchange. Our reliable heat exchangers improve the performance of systems. Our innovative approach, combined with our engineers' passion, enables our customers around the world to reduce costs, save time and make a difference for the environment. Their satisfaction is our pride and an acknowledgment of our brand's quality.

OUR COMMITMENT

Our priority commitment is to design the most efficient heat exchange solutions. With this approach, we are confident to provide our customers with optimum care each time, offering high quality products and structural solutions.

Hexonic, with its headquarter in Poland, has a worldwide presence through its subsidiaries and over 500 distributors worldwide.



INDIVIDUAL APPROACH

Each individual project requires an individual approach, starting from preparing the offer drafting stage, right up to project implementation, purchase of materials, planning, production and delivery to the customer. Every project is different and therefore requires unconventional actions and a focus on responsibility and competence at every stage. At the Industrial Heat Exchangers Business Unit, all this is available in one place. This enables us to develop this team, to ensure professional, quick and efficient response to the needs of customers and the market.



ADVANTAGES



EXPERIENCED TEAM OF PROCESS
ENGINEERS DELIVER OPTIMAL SOLUTIONS



A QUALIFIED TEAM OF ENGINEERS
ENSURE THAT DOCUMENTATION
IS COMPLIANT WITH THE APPLICABLE
PRESSURE EQUIPMENT REGULATIONS



ABILITY TO MANUFACTURE PROCESS
PIPES WITH WELD SEAM



A FLEXIBLE ROBOTIC WELDING SYSTEM
FOR WELD OVERLAY CLADDING
(TUBE SHEETS UP TO 1800 MM)



ORBITAL WELDING
OF PROCESS PIPES



EXPERIENCED
PRODUCTION TEAM



MODERN
MACHINE PARK



HIGH
QUALITY



ON-TIME
DELIVERY



SELECTION



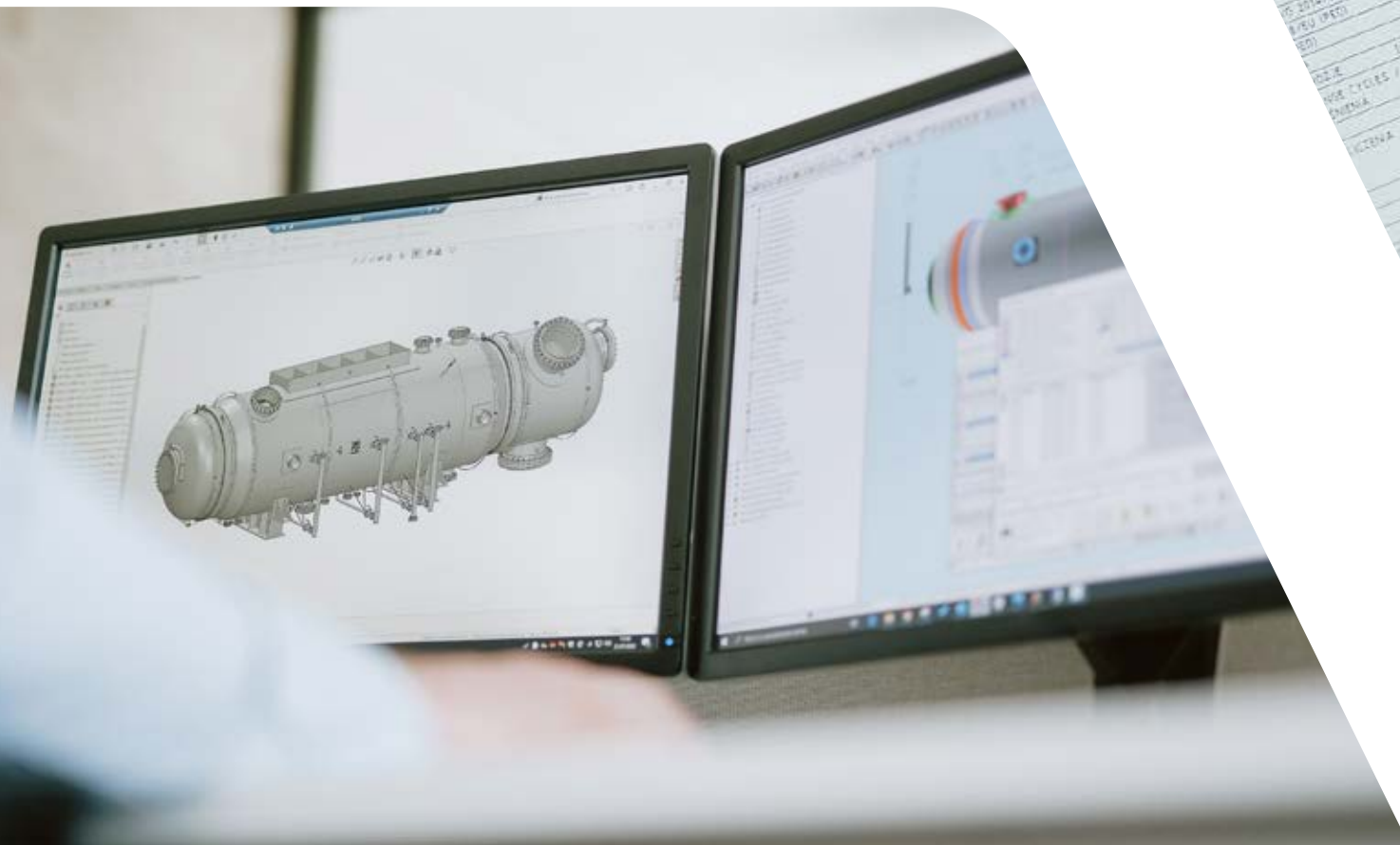
WE DO NOT SHY AWAY
FROM COMPLEX
AND TECHNOLOGICALLY
CHALLENGING PROJECTS.

Using state-of-the-art software, we are able to simulate any heat exchange process in order to find the optimal solution. The heat exchangers we design and manufacture operate successfully at power plants, combined heat and power plants, in industrial heating and cooling systems, cellulose plants, chemical plants, refineries and many others.

Advanced industrial technology and our own device manufacturing guarantee high quality products. An experienced team of designers constantly works on designing state-of-the-art and efficient devices, adjusting them to customer requirements.

DESIGNING

Hexonic's experienced team of engineers drafts the detailed design and accompanying calculations, such as thermodynamic calculations and tube bundle vibration analysis using AspenTech ONE, perform strength calculations with Visual Vessel Design and computational flow analysis (Computational Fluid Dynamics).





WE CONDUCT QUALITY CHECKS OF OUR PRODUCTS WITH SPECIAL DILIGENCE.

An experienced team of internal inspectors conducts nondestructive and destructive testing, such as dye penetrant inspection (PT), eddy-current testing (ET), visual testing (VT), surface roughness testing, macroscopic testing, analyzing metal chemical composition (PMI testing), hardness testing (HT).

We commission an X-ray examination (RT), ultrasound testing (UT), impact testing and magnetic-particle testing (MT) to leading research laboratories.

QUALITY CONTROL

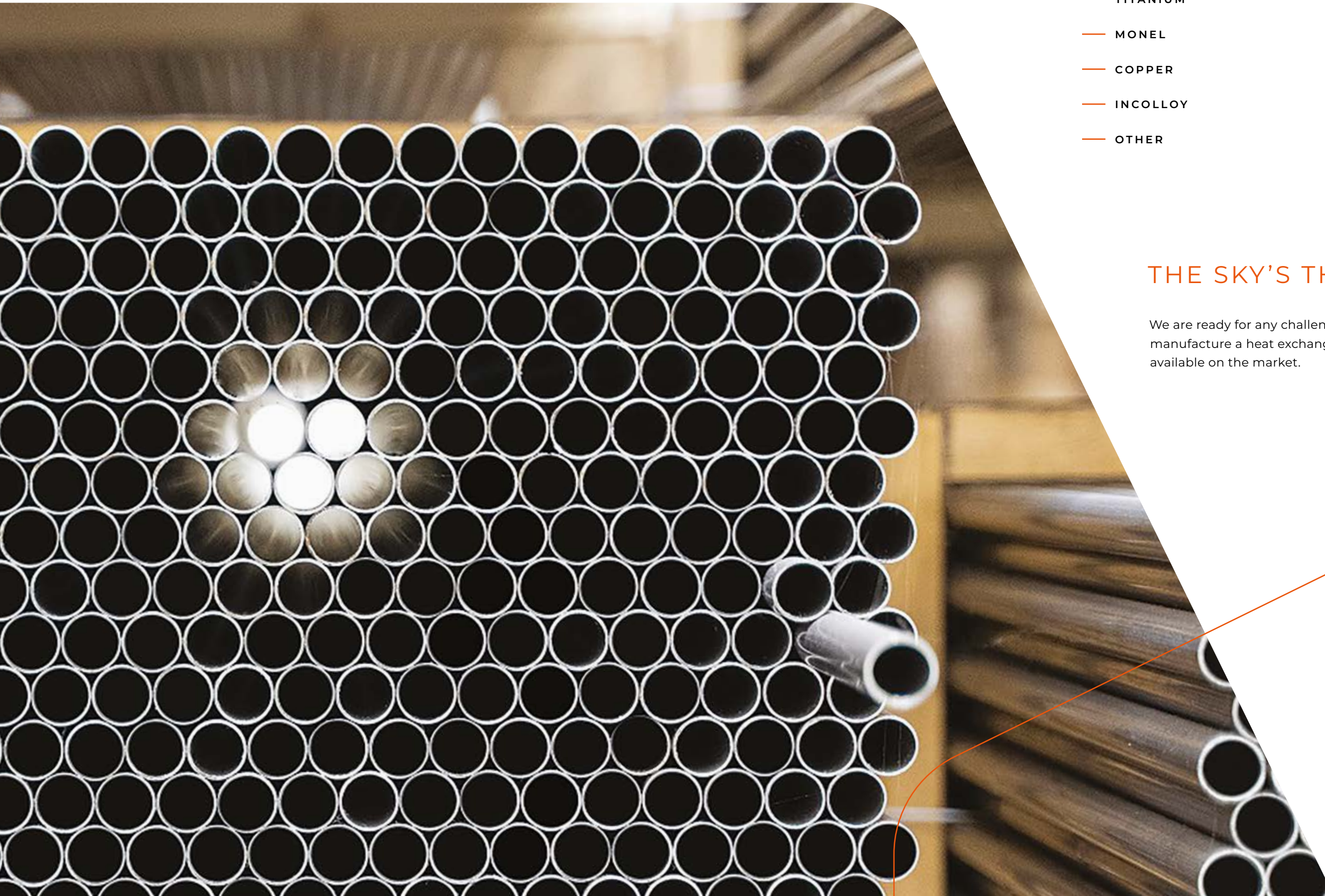
The quality of our products is confirmed by certificates and approvals awarded by renowned and accredited Notified Bodies, such as:

- UDT
- LLOYD'S REGISTER
- TÜV NORD
- DET NORSKE VERITAS (DNV)
- NATIONAL BOARD

CERTIFICATES

- ASME U, UM
- PED 2014/68/EU
- CHINA ML
- ISO 9001
- ISO 3834-2
- 3-A
- EAC
- NB

MATERIALS



- CARBON STEEL
- STAINLESS STEEL
- DUPLEX STEEL
- TITANIUM
- MONEL
- COPPER
- INCOLLOY
- OTHER

THE SKY'S THE LIMIT

We are ready for any challenge. We can manufacture a heat exchanger from any steel available on the market.

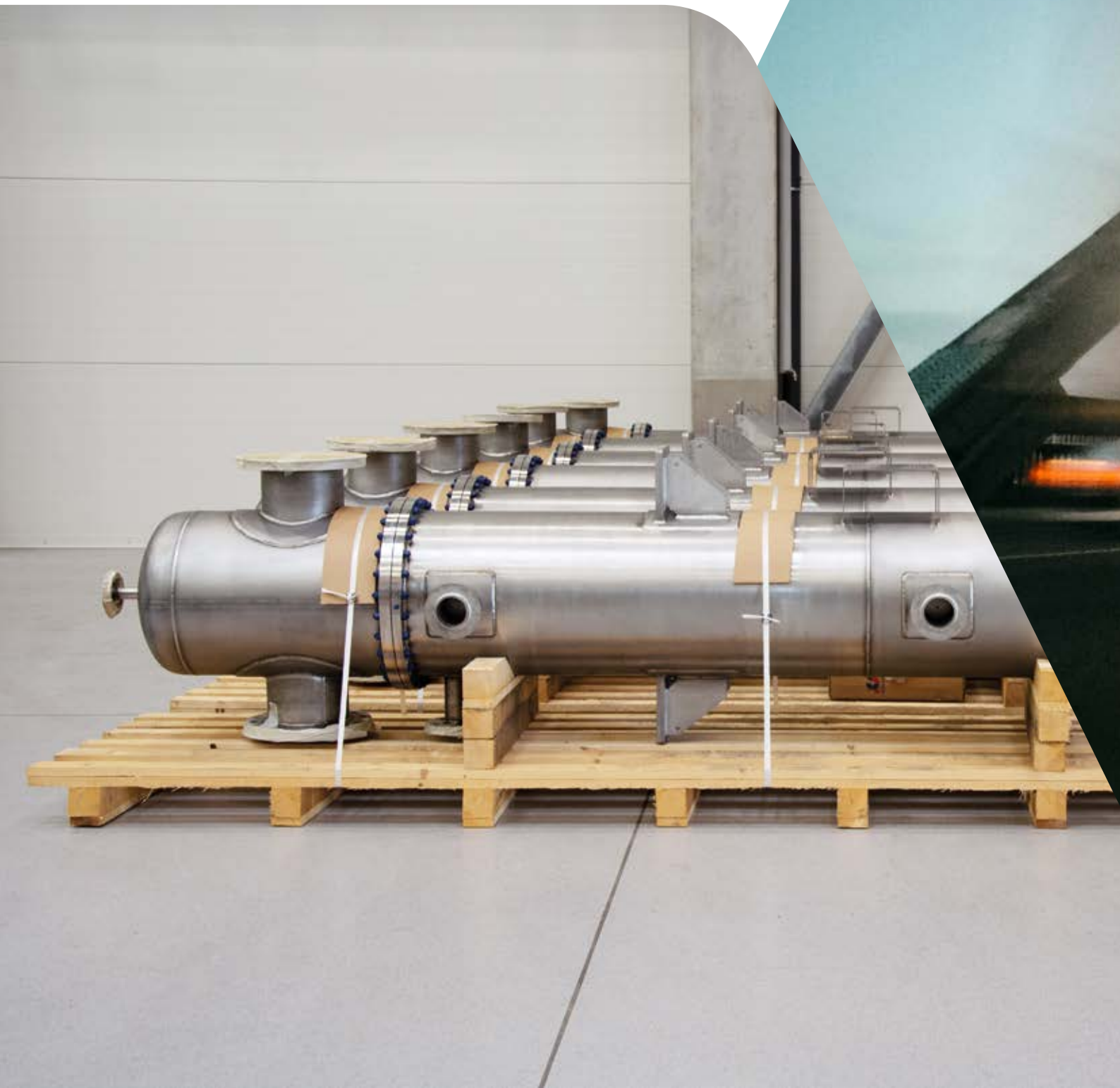


PRODUCTION

TECHNOLOGICALLY ADVANCED
MACHINE STOCK, MANY YEARS
OF EXPERIENCE AND RELIABLE
MATERIAL SUPPLIERS ALLOW
FOR EXCHANGER MANUFACTURING
AT THE HIGHEST LEVEL.

WE MANUFACTURE STEAM
CONDENSERS, PROCESS LIQUID /
GAS HEATERS AND COOLERS,
CONTAINERS AND OTHERS.

DELIVERY



PROPERLY PREPARED
AND SECURED DEVICES START
THEIR JOURNEY TO CUSTOMERS
AROUND THE WORLD.

PRODUCTION CAPABILITIES



PRODUCTION
HALL

4500 m²



MAXIMUM
SHELL DIAMETER

5500 mm



MAXIMUM LENGTH
OF THE DEVICE

30000 mm

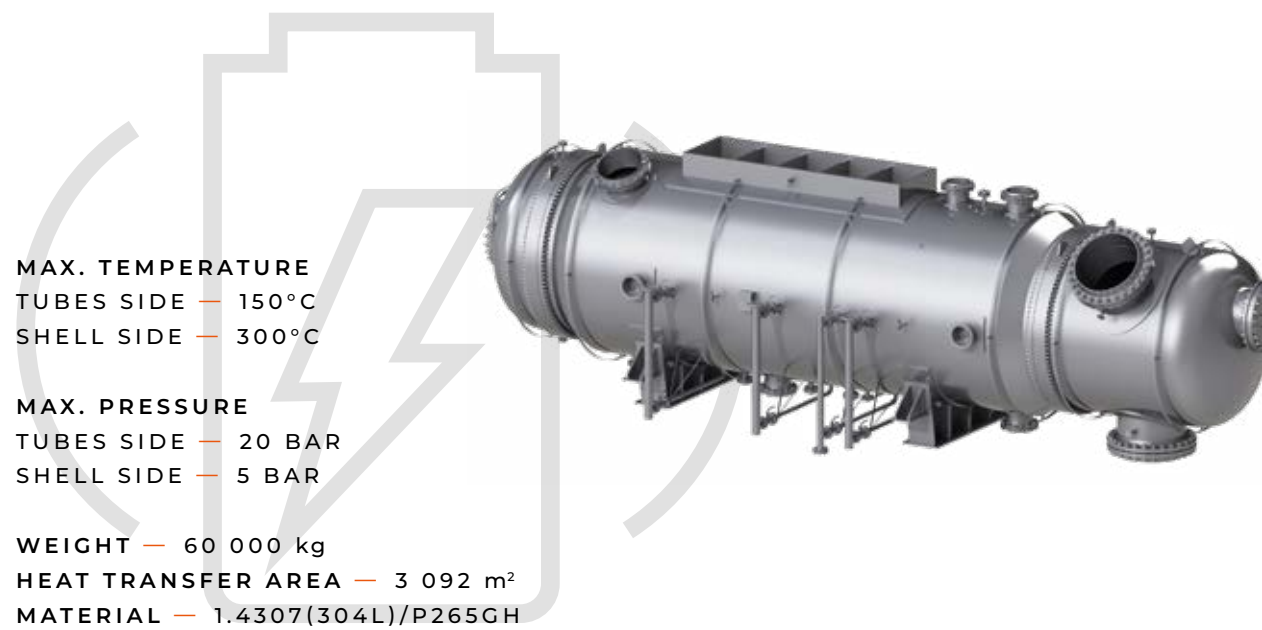
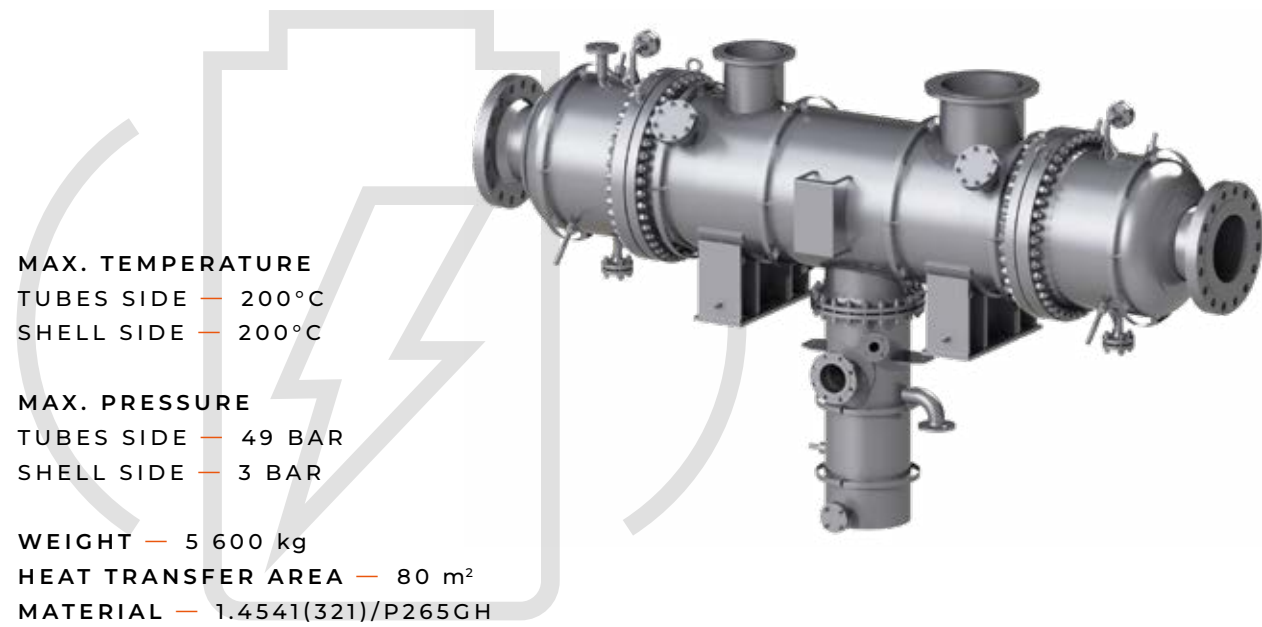


MAXIMUM WEIGHT
OF A SINGLE DEVICE

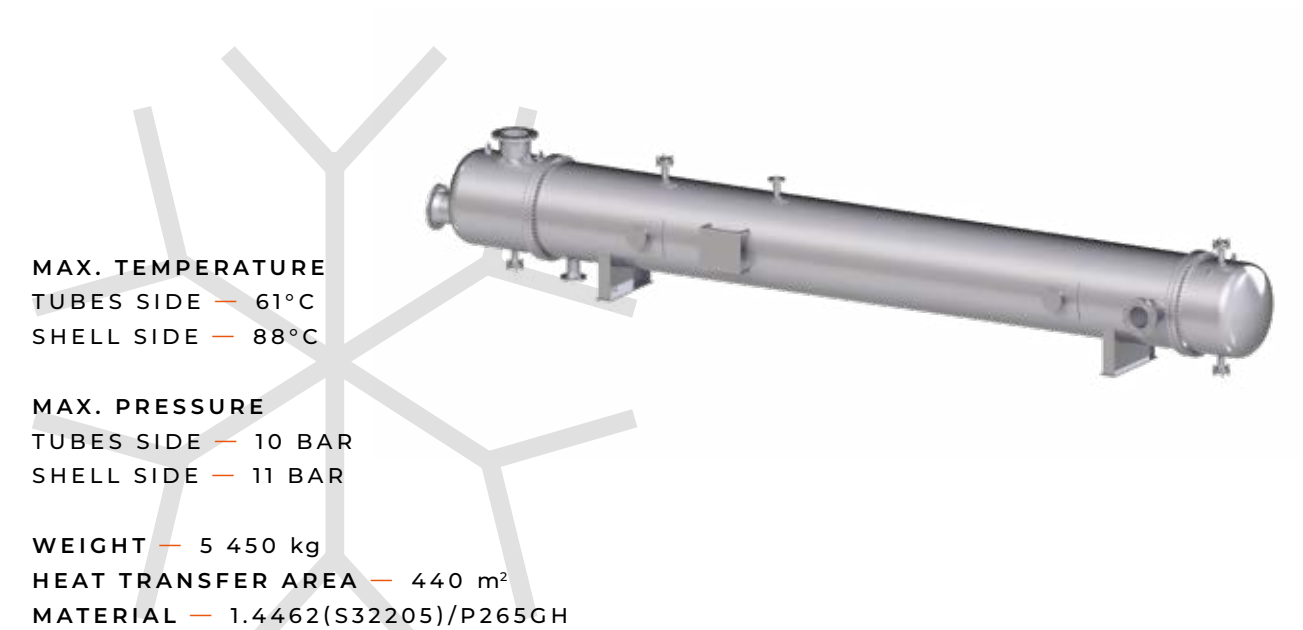
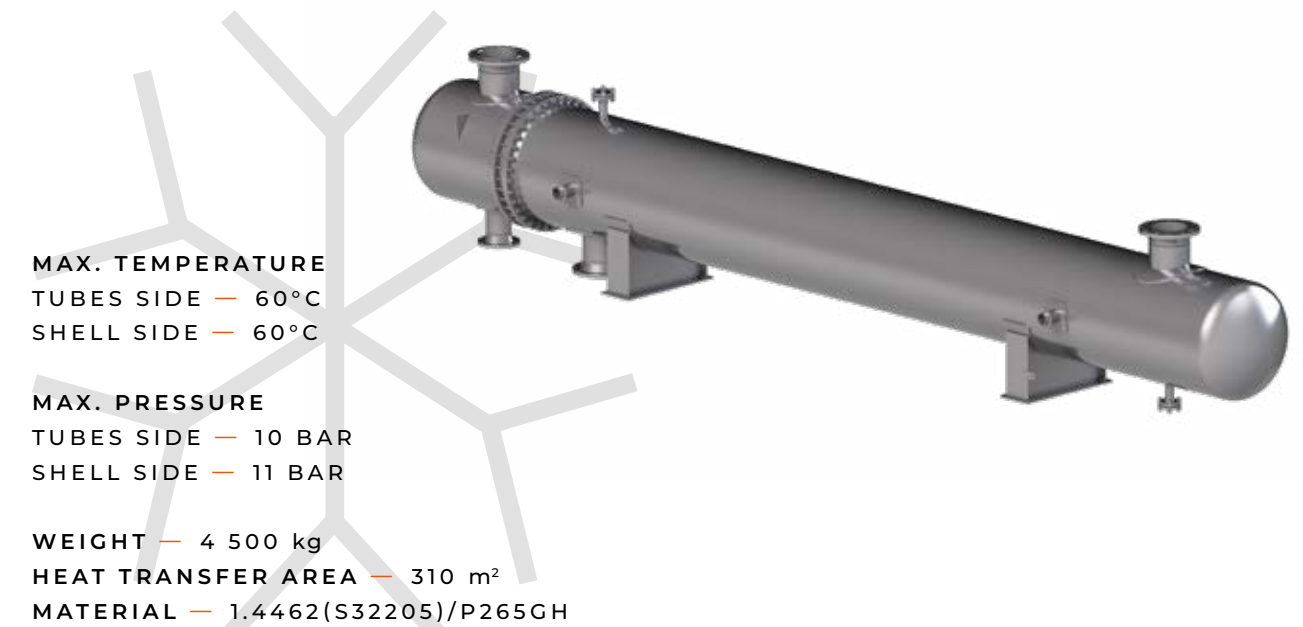
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REALIZED PROJECTS

POWER INDUSTRY



REFRIGERATION



REFINING INDUSTRY

MAX. TEMPERATURE
TUBES SIDE — 210°C
SHELL SIDE — 260°C

MAX. PRESSURE
TUBES SIDE — 8 BAR
SHELL SIDE — 10 BAR

WEIGHT — 9 780 kg
HEAT TRANSFER AREA — 410 m²
MATERIAL — 1.4404(316L)/P295GH



SEWAGE TREATMENT PLANTS

MAX. TEMPERATURE
TUBES SIDE — 80°C
SHELL SIDE — 80°C

MAX. PRESSURE
TUBES SIDE — 8 BAR
SHELL SIDE — 8 BAR

WEIGHT — 1 405 kg
HEAT TRANSFER AREA — 19 m²
MATERIAL — 1.4404(316L)/1.4307 (304L)



MAX. TEMPERATURE
TUBES SIDE — 200°C
SHELL SIDE — 200°C

MAX. PRESSURE
TUBES SIDE — 16 BAR
SHELL SIDE — 16 BAR

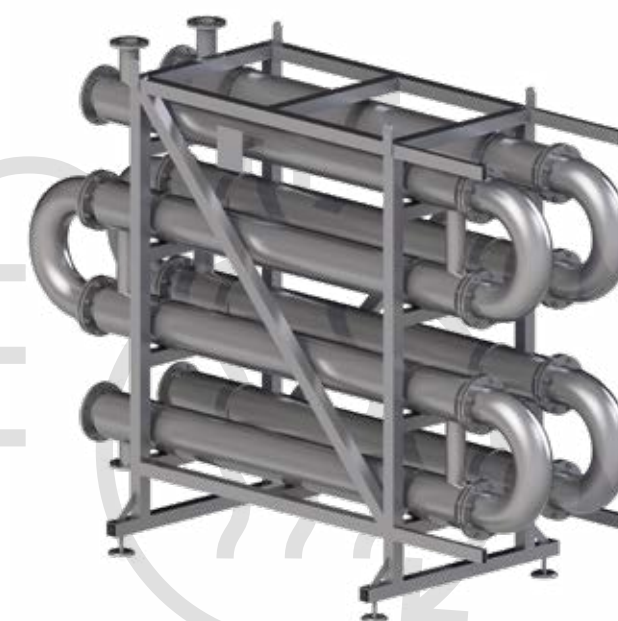
WEIGHT — 9 145 / 4 020 kg
HEAT TRANSFER AREA — 156 / 54 m²
MATERIAL — P265GH



MAX. TEMPERATURE
TUBES SIDE — 80°C
SHELL SIDE — 80°C

MAX. PRESSURE
TUBES SIDE — 8 BAR
SHELL SIDE — 8 BAR

WEIGHT — 1 405 kg
HEAT TRANSFER AREA — 19 m²
MATERIAL — 1.4404(316L)/1.4307(304L)



CHEMICAL INDUSTRY

MAX. TEMPERATURE
TUBES SIDE — 100°C
SHELL SIDE — 175°C

MAX. PRESSURE
TUBES SIDE — 8 BAR
SHELL SIDE — 6 BAR

WEIGHT — 645 kg
HEAT TRANSFER AREA — 25 m²
MATERIAL — 2.4858 (INCOLOY 825)



PULP AND PAPER INDUSTRY

MAX. TEMPERATURE
TUBES SIDE — 200°C
SHELL SIDE — 200°C

MAX. PRESSURE
TUBES SIDE — 12 BAR
SHELL SIDE — 12 BAR

WEIGHT — 8 600 KG
HEAT TRANSFER AREA — 140 m²
MATERIAL — 1.4404(316L)/P265GH



MAX. TEMPERATURE
TUBES SIDE — 320°C
SHELL SIDE — 600°C

MAX. PRESSURE
TUBES SIDE — 60 BAR
SHELL SIDE — 0,5 BAR

WEIGHT — 20 250 kg
HEAT TRANSFER AREA — 690 m²
MATERIAL — 1.7380 (10CRMO9-10)



MAX. TEMPERATURE
TUBES SIDE — 220°C
SHELL SIDE — 220°C

MAX. PRESSURE
TUBES SIDE — 25 BAR
SHELL SIDE — 16 BAR

WEIGHT — 2 835 kg
HEAT TRANSFER AREA — 96 m²
MATERIAL — 1.4462(S32205)



